

OLD STYLE

Dart Aerospace Ltd.

Date: Tuesday, 15/08/2006 7:17:12 AM
User: Linda Lacelle

Process Sheet







SPLIT 06/09/07

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BRACKET ASSEMBLY
Job Number : 28159	
Estimate Number : 11033	
P.O. Number : N/A	Part Number : D2803044
This Issue : 15/08/2006 S.O. No. : N/A	Drawing Number : D2803 REV B
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : PURCHASED PARTS	Drawing Revision : B
Previous Run :	Material : N/A
Written By : <u> </u>	Due Date : 08/09/2006 Qty: 8 Um: Each
Checked & Approved By : <u> </u>	
Comment : Est D 05.03.30 MS21043-3 was MS21042L3 KJ/JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	D28032	STA 84 Bracket
 		
Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s) STA 84 BRACKET Pick: Qty Part Number Description Batch 1 D2803-2 5 Bracket <u>B27302 ymc</u> <u>B27624 3mc</u>		
2.0	D28054	Stop
 		
Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s) STOP Pick: Qty Part Number Description Batch 1 D2805-4 4 Stop <u>B28183</u> <u>B27615 B27618</u>		
3.0	D2809	Bushing
 		
Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s) Bushing Pick: Qty Part Number Description Batch 1 D2809 Bushing <u>B27617 V</u>		
Press D2805-4 into arm as per Dwg D2803		

AP 06/08/31
SPB 06/09/07 ①

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BRACKET ASSEMBLY

Job Number: 28159

Part Number: D2803044

Job Number:



Seq. #:	Machine Or Operation:	Description :
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4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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OKS
2



26-09-07



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

5.0	POWDER COATING	POWDER COATING
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Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3

DL 06/09/07 (1)

6.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
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Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

FL 06 09 07 (1)

7.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Press D2809 into arm as per Dwg D2803

SB 06/09/07 (1)

8.0	AN3C16A	Bolt
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Comment: Qty.: 2.0000 Each(s)/Unit Total: 16.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description	Batch
2	AN3C16A	Bolt	

170189 ✓

sl 06/09/31

9.0	MS210433	Nut
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Comment: Qty.: 2.0000 Each(s)/Unit Total: 16.0000 Each(s)

Nut

Pick:

Qty	Part Number	Description	Batch
2	MS21043-3	Nut	

1719099 ✓

sl 06/09/31

10.0	NAS1515H3	Washer
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Comment: Qty.: 4.0000 Each(s)/Unit Total: 32.0000 Each(s)

Washer

Pick:

Qty	Part Number	Description	Batch
4	NAS1515H3	Washer	
A/R	LPS-3	Corrosion Spray	

17100993

sl 06/09/31

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BRACKET ASSEMBLY

Job Number: 28159

Part Number: D2803044

Job Number:



Seq. #:

Machine Or Operation:

Description :

Spray LPS-3 on Bolt Shaft, not on thread as per Dwg D2803

11.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1
Assemble as per Dwg D2803.

SK 06/09/07

12.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

06-09-07 1

13.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: _____

C 206/09/07 ①

14.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
Inspection Level 21

06/09/07 ①

Job Completion



C 206/09/07